

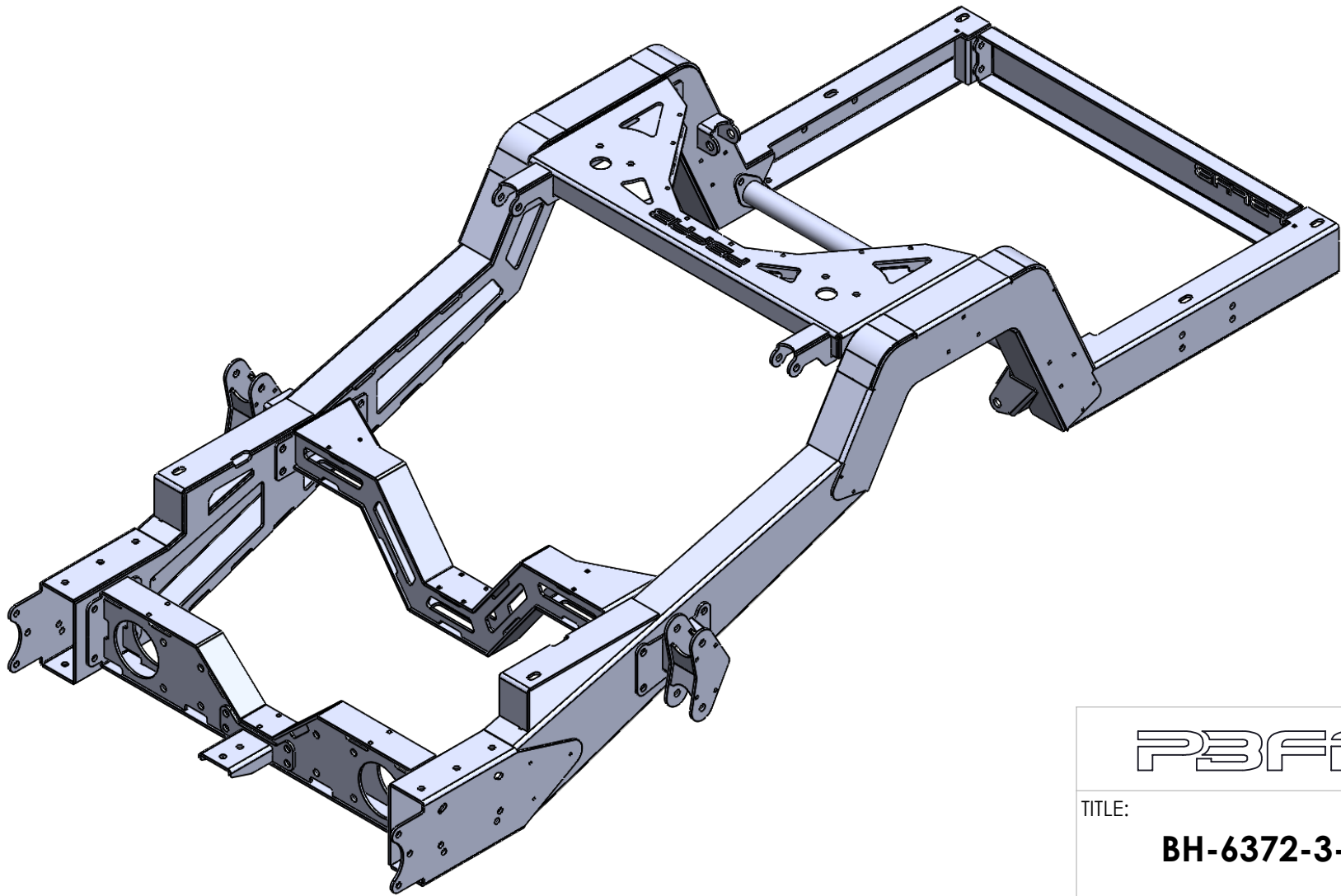
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**63-72 LEVEL 3 BACK-HALF INSTALLATION GUIDE
 (INBOARD BAG; OUTBOARD 4-LINK; INBOARD SHOCKS)
 *** RAIL HEIGHT SET UP FOR 30 INCH TIRE *****

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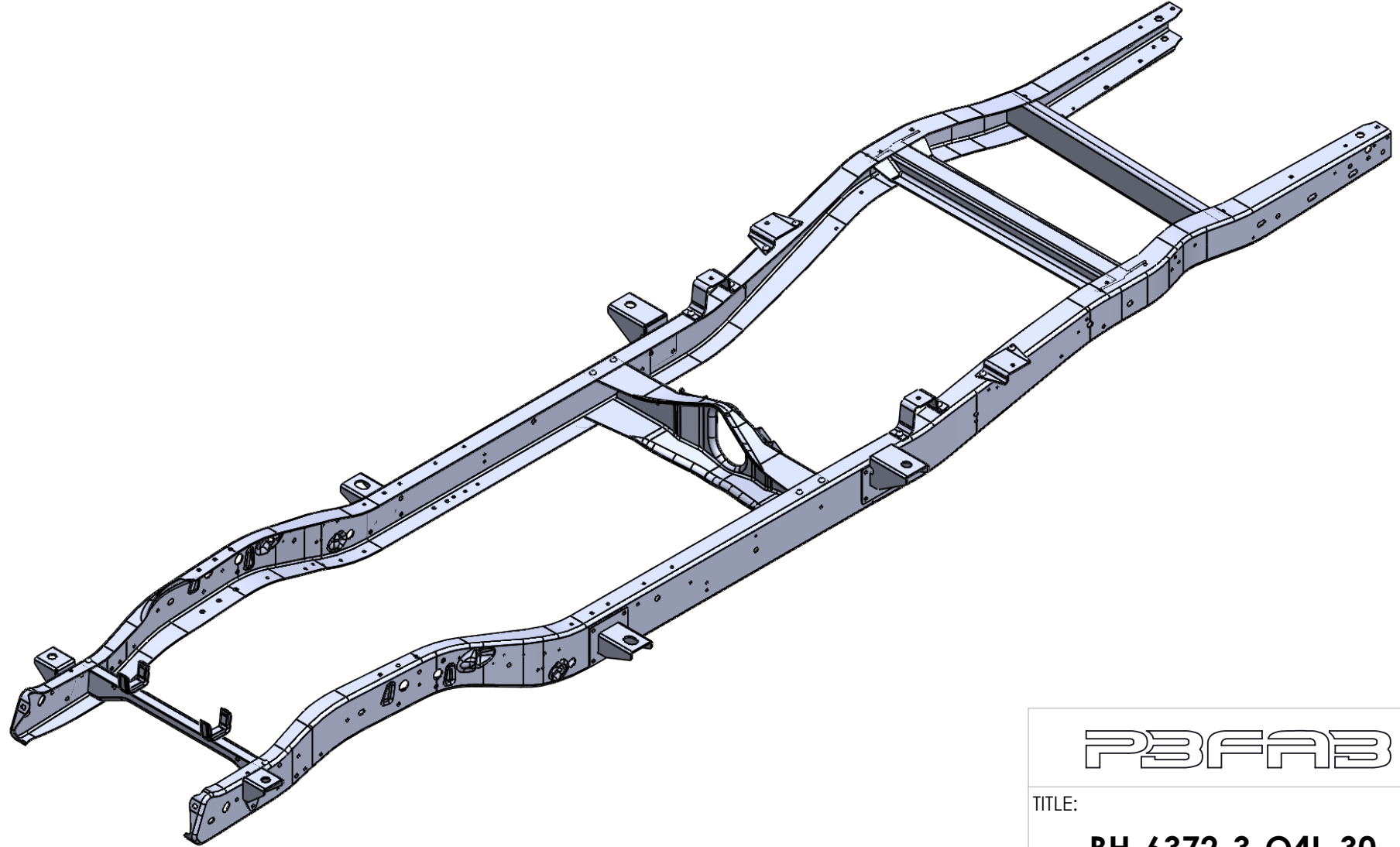
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1963-1972 C10 BACK-HALF INSTALLATION FRAME CUT
 (SAME FOR LONG AND SHORT WHEEL BASE APPLICATIONS)

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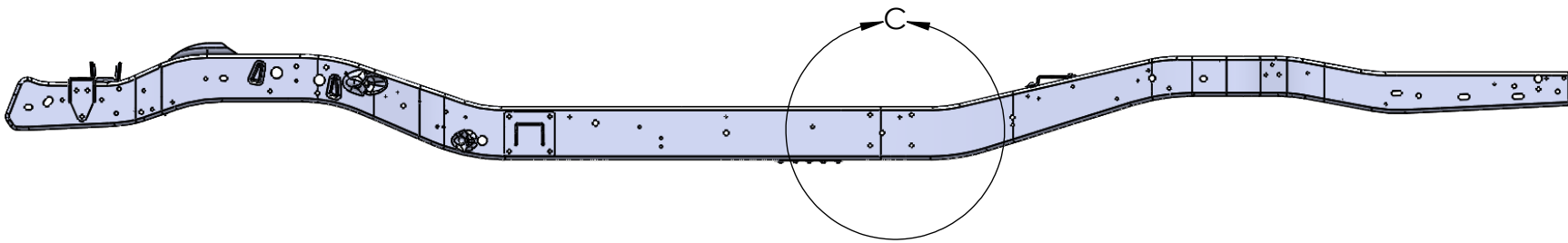
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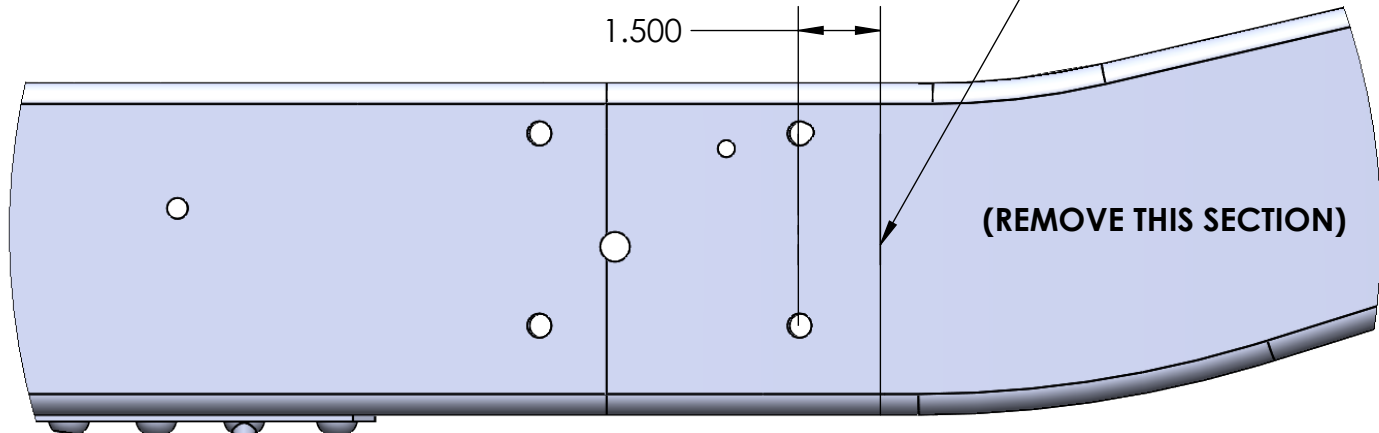
MARK AND CUT FRAME (CONTINUED NEXT PAGE)



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MARK 1.5 INCHES REARWARD OF FACTORY REAR CAB MOUNT MOUNTING HOLES CENTERLINE

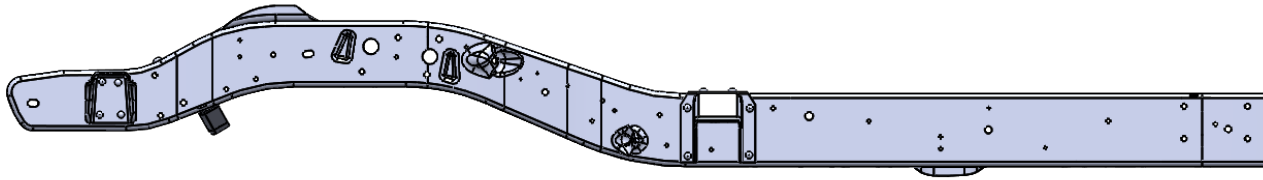


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MARK AND CUT FRAME (CONTINUED)

-BACK-HALF ASSEMBLY WILL SLIDE OVER FACTORY FRAME RAILS AND USE ORIGINAL CAB MOUNTING HOLES FOR LOCATING/ALIGNMENT

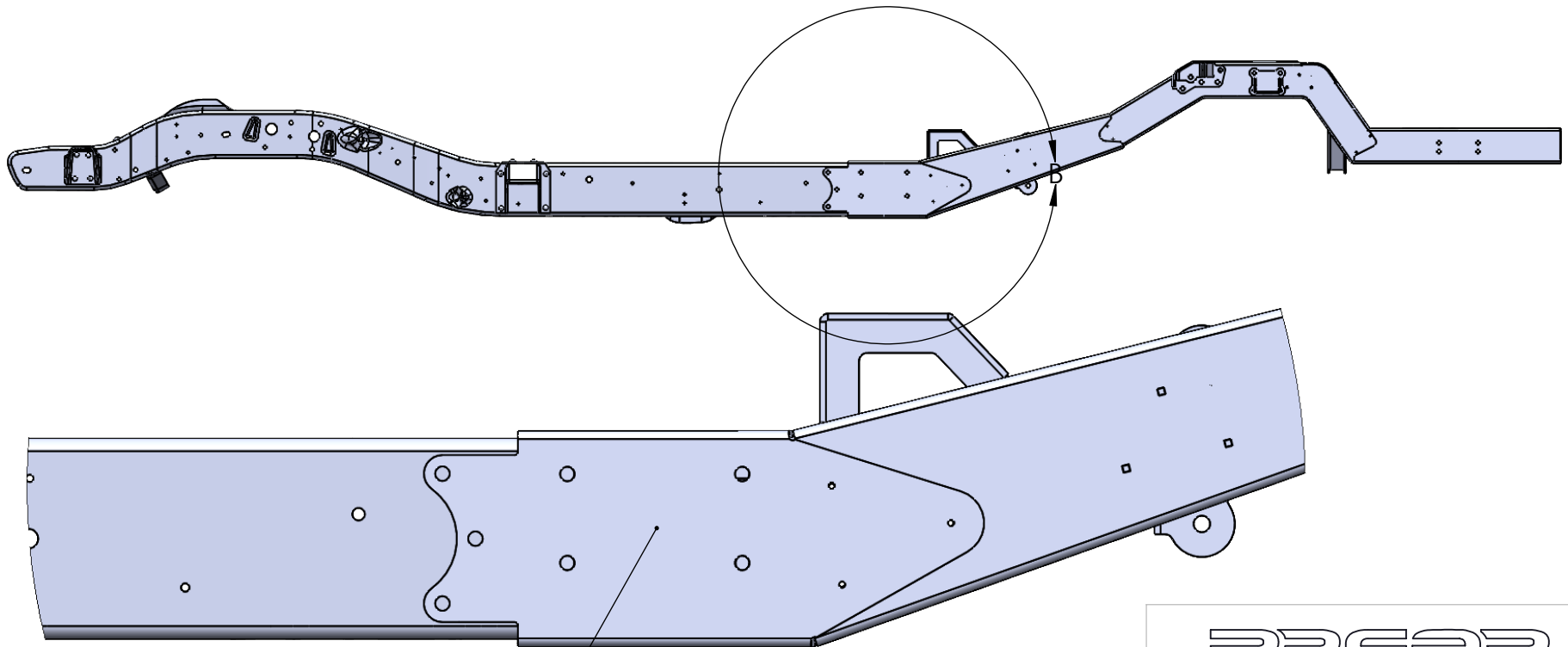
-USE THE BACK-HALF TO FRAME TIE IN AS A TEMPLATE TO MARK AND DRILL MOUNTING HOLES

-RE-INSTALL THE FACTORY REAR CAB MOUNTS ON OUTSIDE FACE OF BACK-HALF ASSEMBLY

-USE SUPPLIED 7/16 GRADE 8 HARDWARE AND TORQUE TO 65 FT LBS

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**BACK HALF MOUNTING HOLES
WILL ALIGN WITH FACTORY
CAB MOUNT RIVET HOLES**

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TITLE:

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BRIDGE ASSEMBLY INSTALLS USING 7/16 GRADE 8 BOLTS WITH LOCKWASHER AND FLAT WASHER TORQUE TO 65 FT LBS

REAR NOTCH X-MEMBER INSTALLS USING 7/16 GRADE 8 BOLTS WITH LOCKWASHER AND FLAT WASHER TORQUE TO 65 FT LBS

REAR FRAME X-MEMBER INSTALLS USING 7/16 GRADE 8 BOLTS WITH NYLOC NUT AND FLAT WASHERS TORQUE TO 65 FT LBS

4-LINK X-MEMBER INSTALLS USING 7/16 GRADE 8 BOLTS WITH LOCKWASHER AND FLAT WASHER TORQUE TO 65 FT LBS

4-LINK FRAME MOUNT INSTALLS USING 7/16 GRADE 8 BOLTS WITH LOCKWASHER AND FLAT WASHER TORQUE TO 65 FT LBS

CARRIER BEARING X-MEMBER INSTALLS USING 7/16 GRADE 8 BOLTS WITH NYLOC NUT AND FLAT WASHERS TORQUE TO 65 FT LBS

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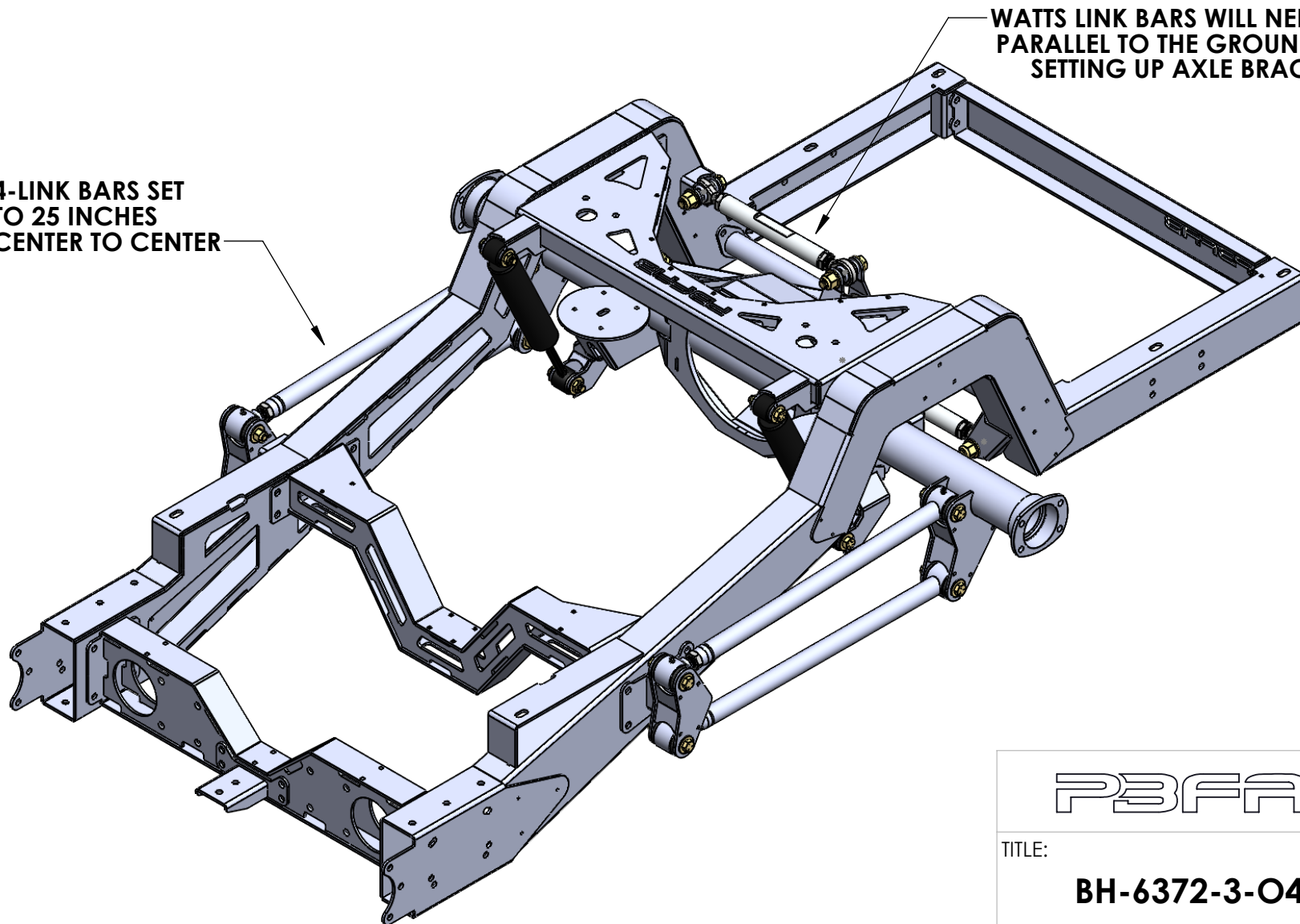
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**WHEN INSTALLING REAR DIFFERENTIAL AND AXLE BRACKETS,
MAKE NOTE OF DETAILS LIISTED BELOW**

**4-LINK BARS SET
TO 25 INCHES
CENTER TO CENTER**

**WATTS LINK BARS WILL NEED TO BE
PARALLEL TO THE GROUND WHEN
SETTING UP AXLE BRACKETS**



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TITLE:

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DWG. NO.

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DO NOT FULLY WELD AXLE BRACKETS UNTIL DRIVELINE ANGLES AND RIDE HEIGHT HAVE BEEN CONFIRMED

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4-LINK MOUNTING BRACKET

WATTS LINK MOUNTING BRACKET

90 DEGREES

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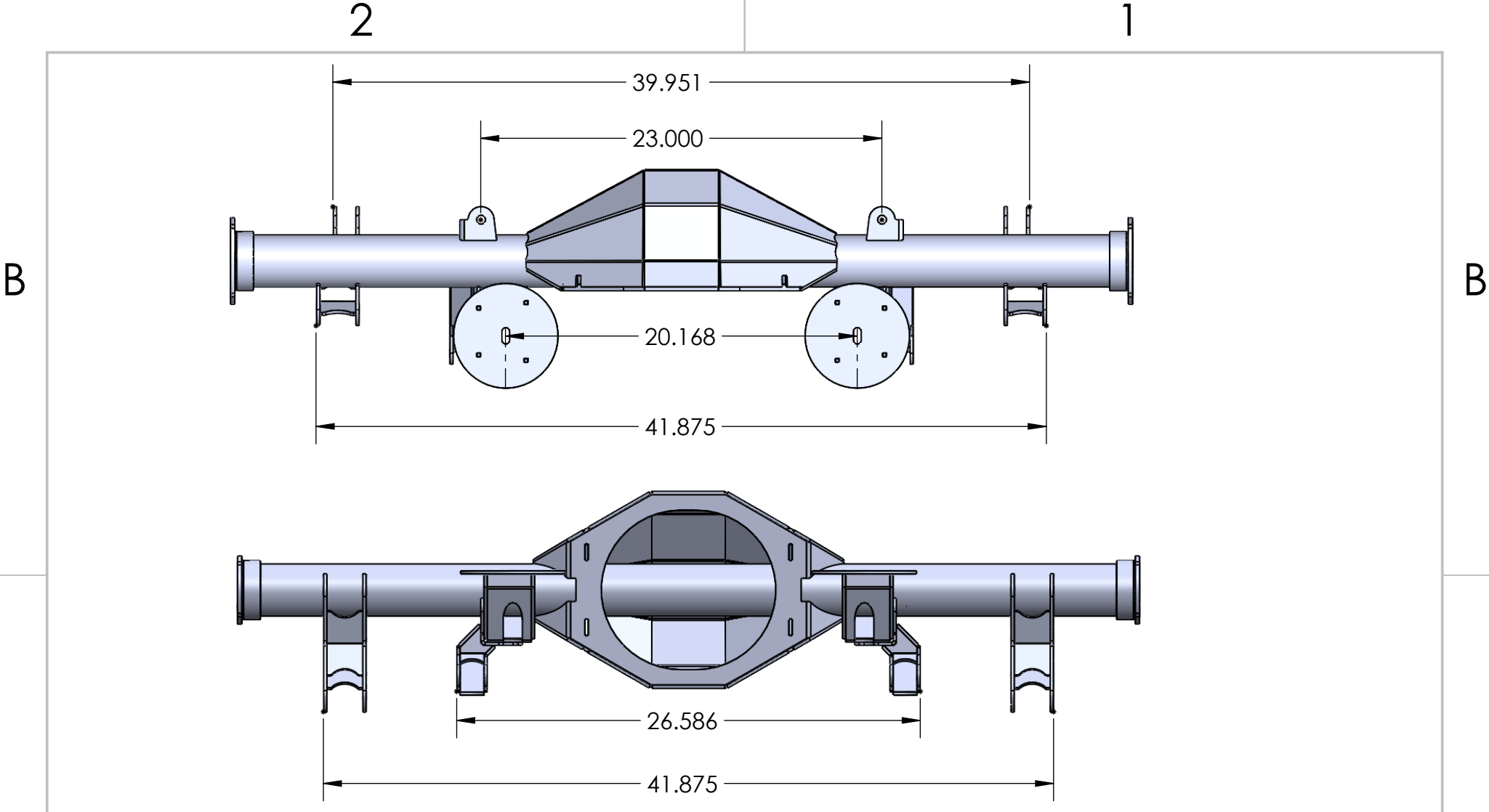
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- WATTS LINK MOUNTING TABS ARE CENTER TO CENTER ON THE MOUNTING HOLES; USE THE WATTS LINK MOUNTING BRACE TO SET DISTANCE ON HOUSING
- SET THE REAR DIFF PINION ANGLE TO ZERO IF RUNNING 2-PIECE DRIVESHAFT
- DO NOT FULLY WELD THE AXLE BRACKETS UNTIL DRIVELINE ANGLES AND RIDE HEIGHT HAVE BEEN CONFIRMED

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