

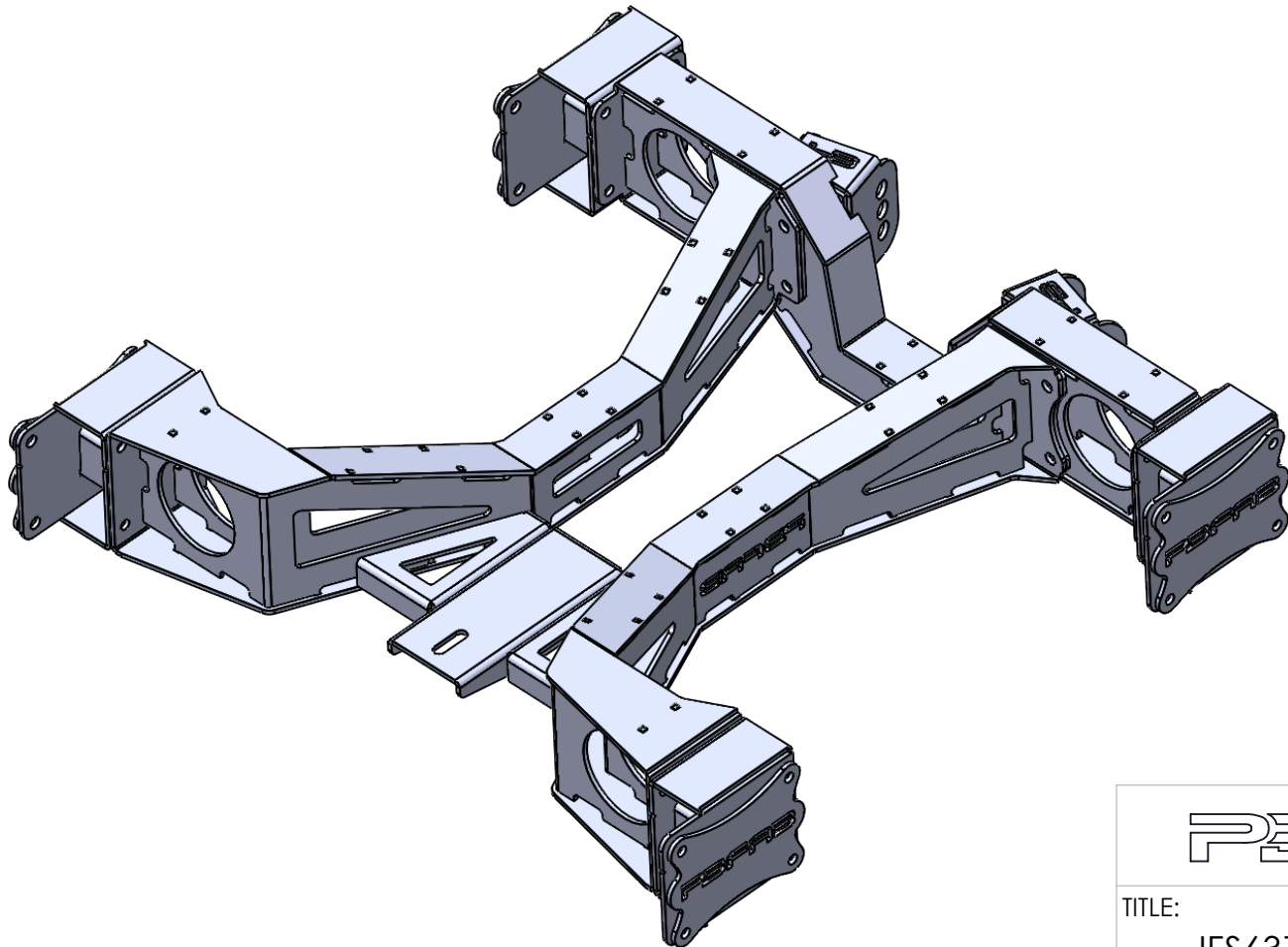
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**INNER FRAME STIFFENER 63-72 C10 BOXED  
 TRAILING ARM VARIATION  
 ONE PIECE DRIVE-SHAFT SPECIFIC  
 INSTALL GUIDE**

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**P3FAB**

TITLE:  
 IFS6372-TA-1P-BOXED

SIZE	DWG. NO.	REV
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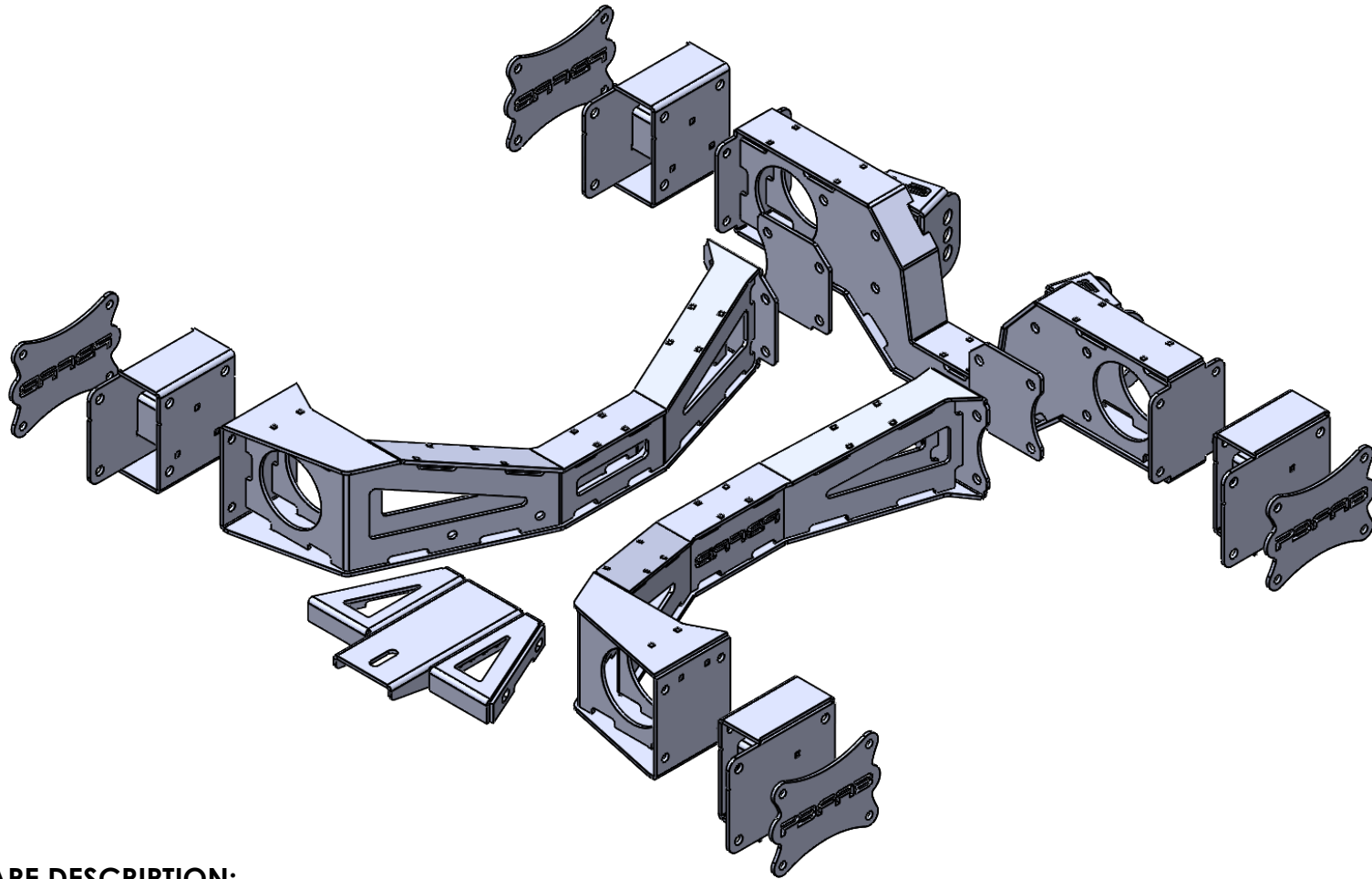
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**EXPLODED VIEW**



**HARDWARE DESCRIPTION:**

- 7/16 X 1.25 GRADE 8 BOLT USS (QTY. 40)
- 7/16 GRADE 8 NYLOC NUT USS (QTY. 32)
- 7/16 GRADE 8 LOCKWASHER USS (QTY. 8)
- 3/8 X 1.25 GRADE 8 BOLT USS (QTY. 8)
- 3/8 GRADE 8 NYLOC NUT USS (QTY. 4)
- 3/8 GRADE 8 FLAT WASHER (QTY. 72)
- 3/8 GRADE 8 LOCKWASHER (QTY. 4)
- 5/16 GRADE 8 FLAT WASHER USS (QTY. 12)

**P3FAB3**

TITLE:

IFS6372-TA-1P-BOXED

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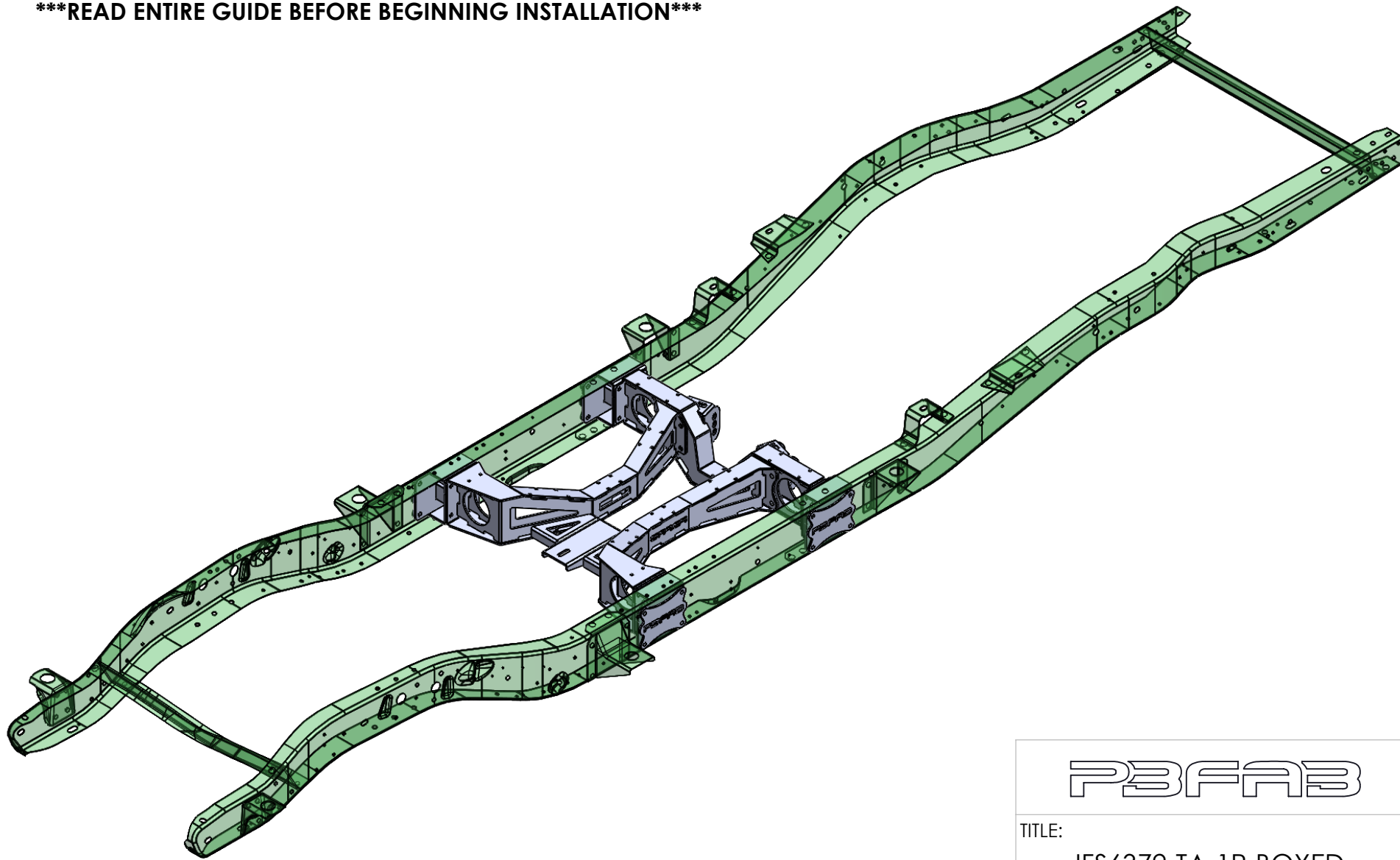
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INSTALLED OVERVIEW IMAGE

\*\*\*READ ENTIRE GUIDE BEFORE BEGINNING INSTALLATION\*\*\*

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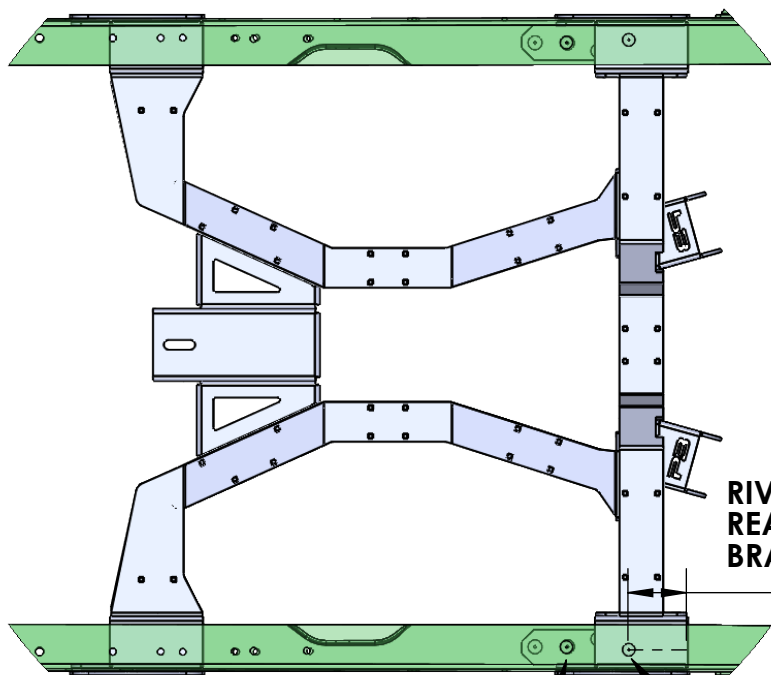
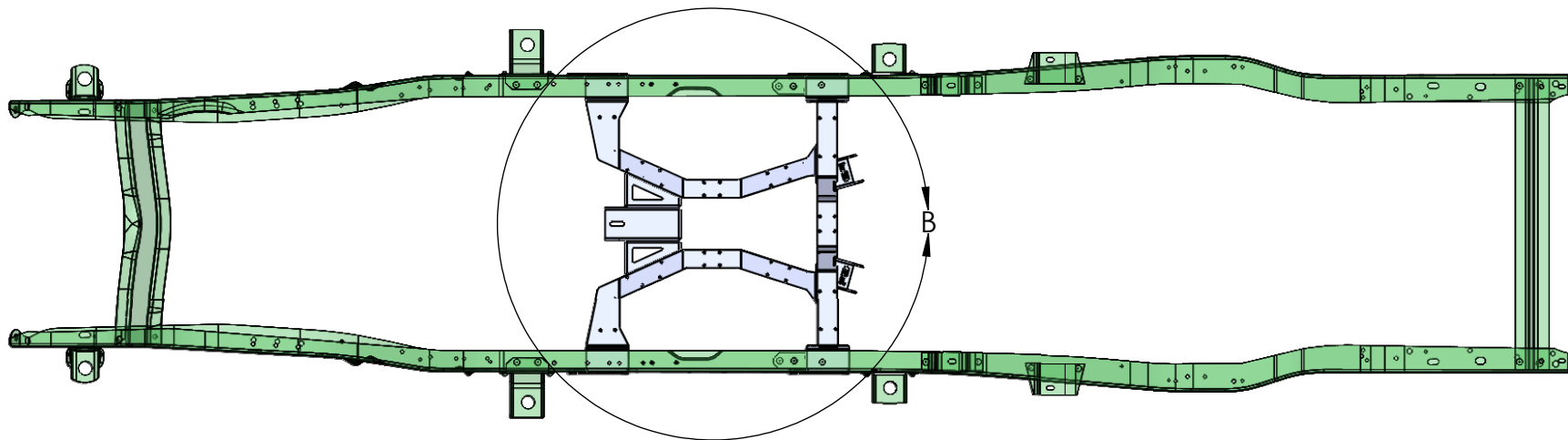
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RIVET CENTER-LINE TO  
REAR EDGE OF MOUNTING  
BRACKET (APPROX. 3 INCHES)

3.050

FACTORY RIVET HOLE  
TOP SIDE OF FRAME

FACTORY RIVET HOLE  
TOP SIDE OF FRAME

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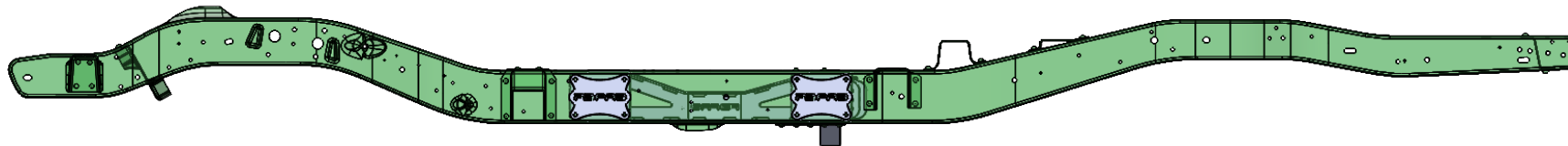
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**THE 3 INCH REFERENCE MEASUREMENT ON THE PREVIOUS PAGE WILL PUT THE TRAILING ARM MOUNTING POINT IN THE FACTORY LOCATION**

**THE INNER FRAME STIFFENER IS DESIGNED TO BE LOCATED IN THE CHASSIS SO THAT THE REAR AXLE CENTER-LINE COINCIDES WITH THE REAR WHEEL WELL OPENING CENTER-LINE IN THE BED**

**THIS LOCATION MAY VARY DEPENDING ON WHICH TRAILING ARMS ARE USED, HOW MUCH DROP IS BEING INCORPORATED INTO THE REAR SUSPENSION, AS WELL AS PERSONAL PREFERENCE AS TO WHERE THE AXLE CENTERLINE SHOULD BE LOCATED**

**IT IS RECOMMENDED TO MOCK UP THE REAR SUSPENSION AND BED TO CONFIRM REAR AXLE CENTERLINE PLACEMENT BEFORE FINAL INSTALLATION OF THE INNER FRAME STIFFENER**

**ONCE THE LOCATION IS CONFIRMED, MARK AND DRILL HOLES IN FRAME; USE SUPPLIED 7/16 GRADE 8 HARDWARE AND TORQUE TO 65 LBS**

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**PBFAB**

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